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Page 13 1999 F-150/250 Workshop Manual 16. Position the steering column shaft in the steering column lock cylinder housing. Install the steering column bearing tolerance ring on the steering column shaft. 17.

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Page 2 2001 F-150 Workshop Manual Page 2 of 12 10. Remove the crankcase ventilation tube and the idle air control (IAC) valve fresh air tube. 11. Disconnect the exhaust gas recirculation (EGR) valve vacuum line and the main vacuum harness.

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Page 15 1998 F-150/250 Workshop Manual Page 15 of 74 A24 CHECK THE TRANSFER CASE SHIFT RELAYS COIL ACTIVATION — MONITOR THE GEM PIDS MTR\_CCW AND MTR\_CW Monitor the GEM PIDs MTR\_CCW and MTR\_CW while triggering the GEM active command CW/CCW ON. Do the GEM PIDs MTR\_CCW and MTR\_CW indicate ON---? GO to A25.

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