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Type/ATV400-2/400-2B ATV SERVICE  
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ARM ( EXCEPT  
ATV400-2 , ATV400-2B ) Swing Arm  
Assembly Installation 1, Screw swing  
arm pivots into frame on each side  
(about 3 turns). 2, Install swing arm  
assembly in frame with lubricated  
bearing taper roll, and install seal in

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each side of swing arm asm .

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