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For a great deal of additional information on the small-block, see S-A Design's Chevrolet Small-Block Parts Interchange Manual, by Ed Staffel. The Original Design (1955 To 1962) The original small-block introduced in 1955 had a 265-ci displacement and featured a 3.75-inch cylinder bore diameter and a 3.00-inch-stroke crankshaft.

How to Start Building Your Chevy Small-Block Engine

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Additionally, SA116 has a title page listing the title as Small-Block Chevrolet Stock and High Performance Rebuilds (identical to that of SA26). Aside from the fact that the publisher may not know the actual title of this book, it is an exceptional text that can take you from start to finish on a Chevy S-B rebuild!

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